

THERMAL & ARCTIC

THERMAL GRADE

JET-LUBE's Thermal Grade compounds are designed with a special nonmelting base grease, additives and tackifiers to ensure extreme temperature and performance stability even above the 700°F temperature limit.

SERVICE RATING
0°F (-18°C) to 700°F (370°C)

ARCTIC GRADE

JET-LUBE's Arctic Grade compounds are designed around a special calcium base grease utilizing the same additives as in the standard grades of compound. This ensures low temperature brushability and excellent performance.

SERVICE RATING
-65°F (-55°C) to 300°F (149°C)

The following JET-LUBE® products may be ordered in either of the above grades:

KOPR-KOTE® Drill Collar/Tool Joint Compound

JET-LUBE 21® Double Duty Tool Joint Compound

JLS® Tool Joint Compound

POW'R-KOTE® Drill Collar/Tool Joint Compound

KOV'R-KOTE® Drill Collar & Tool Joint Compound/Thread Sealing Compound

CURAL™ Drill String Compound/Thread Sealing Compound

ENVIRO-SAFE® Thread Sealant Anti-Seize

RUN-N-SEAL® Non-Metallic Thread Sealing Compound

TF-15® Thread Sealing Compound

API-MODIFIED Hi-Pressure Thread Compound (Arctic Only)

KOL'R-KING® Drill Collar Compound

Z-50™ & Z-60™ Tool Joint Compound



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THERMAL & ARCTIC

THERMAL GRADE COMPOUNDS

Thickener	Organo Clay
Fluid Type	Petroleum Oil
Dropping Point (ASTM D-566)	None
Base Oil Pour Point (ASTM D-97)	15°F (-9°C)
Base Oil Viscosity (ASTM D-445) cSt @ 40°C	414 - 506
Oil Separation, Wt. % Loss @ 212°F (100°C)	<2%
Flash Point (ASTM D-92)	>560°F (293°C)
Autoignition Point (Calculated)	>680°F (360°C)
NLGI Grade	1½ - 2
Penetration @ 77°F (ASTM D-217) mm x 10 ⁻¹	275 - 305
Copper Strip Corrosion (ASTM D-4048)	1A

ARCTIC GRADE COMPOUNDS

Thickener	Calcium 12-Hydroxystearate
Fluid Type	MVI Naphthenic Oil
Dropping Point (ASTM D-566)	285°F (141°C)
Base Oil Pour Point (ASTM D-97)	-65°F (-54°C)
Base Oil Viscosity (ASTM D-445) cSt @ 40°C	20 - 24
Oil Separation, Wt. % Loss @ 212°F (100°C)	<6%
Flash Point (ASTM D-92)	>320°F (160°C)
Autoignition Point (Calculated)	>500°F (260°C)
NLGI Grade	1
Penetration @ 77°F (ASTM D-217) mm x 10 ⁻¹	310 - 330
Copper Strip Corrosion (ASTM D-4048)	1A

LIMITED WARRANTY

Jet-Lube, Inc. makes the Limited Express Warranty that at the date of delivery, this product shall be free from defects in Jet-Lube, Inc. materials and workmanship.

This Limited Express Warranty is expressly in lieu of any other express or implied warranties, including any implied warranty of merchantability or fitness for a particular purpose, and of any other obligation on the part of Jet-Lube, Inc.

The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and Jet-Lube, Inc. shall not be liable for incidental or consequential damages.

JET-LUBE 21[®]

DOUBLE DUTY DRILL COLLAR & TOOL JOINT COMPOUND



DESCRIPTION

JET-LUBE 21[®], an environmentally-friendly, double-duty drill collar and tool joint compound, has been formulated to provide a superior level of performance for the increasing demands of today's oilfield market. The lead-free formulation contains copper flake as the only metallic component and is fortified by a unique blend of natural, inorganic, extreme-pressure, and anti-wear additives. **For invert or high-pH muds, a special base grease is available.**

- **Not classified as a marine pollutant - DOT Approval CA2006100003**
- Contains no lead or zinc.
- Formulated with a proprietary blend of copper, graphite, and other additives for protection and prevention of excessive circumferential makeup in hostile drilling environments.
- Inhibitors protect against rust and corrosion.
- Sticks to wet joints.
- Aluminum complex base for brushability and stability over a wide temperature range.
- Consistent rig floor makeup.
- Excellent resistance to makeup downhole.
- **Available in Arctic, Thermal, Biodegradable, and Specialty grades.**

JET-LUBE 21 has been designed to utilize the makeup charts in API RP7G. In the more severe drilling situations such as higher speeds, higher penetration rates, deviated holes, or harder formations, drill collars and other rotary shouldered connections should be made up at least 15% over the listed RP7G values.

APPLICATIONS

JET-LUBE 21 is recommended for the entire drill string in most drilling conditions. Typical applications would include geothermal wells, high angle holes, problem holes involving high temperature, whip stocks, and horizontal drilling applications. **JET-LUBE 21** prevents high stress in drill pipe connections which shortens their useful life.

PRODUCT CHARACTERISTICS

Thickener	Aluminum Complex
Fluid Type	Petroleum
Dropping Point (ASTM D-566)	450°F (232°C)
Specific Gravity	1.1
Density (lb/gal)	9.0
Oil Separation (ASTM D-6184)	<5.0
Wt. % Loss @ 212°F (100°C)	
Flash Point (ASTM D-92)	>430°F (221°C)
NLGI Grade	1
Penetration @77°F (ASTM D-217)	310 - 330
Copper Strip Corrosion (ASTM D-4048)	1A
Shell 4-Ball (ASTM D-2596)	
Weld Point, kgf	620
Friction Factor*	1.15 (standard service)
(Relative to API RP 7G)	1.25 (severe service)

* Many factors such as pipe size, thread geometry, drilling mud contamination, etc. affect the friction factor. This is a relative number and in all applications experience and prior knowledge should be used to adjust make-up torque accordingly.

PACKAGING

Part #	Container Size	Container
11023	1 gal/4L	Pail
11015	5 gal/20L	Pail

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