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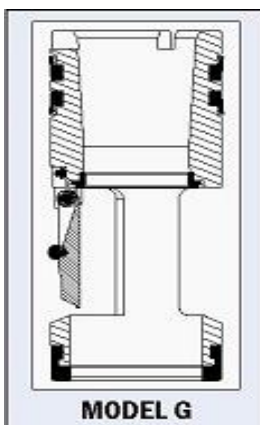
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Sigma Drill Pipe Float Valve Model G (Flapper)

Valve Size	Valve Assembly		Rubber Repair Kit		Metal Repair Kit	
	Part #	lbs/(kg)	Part #	lbs/(kg)	Part #	lbs / (kg)
1F-2R	470231628	2 / (0.91)	870101628	0.5 / (0.23)	370131628	0.7 / (0.32)
2F-3R	470232638	3.5 / (1.59)	870102638	0.6 / (0.27)	370132638	0.8 / (0.36)
3F	470133600	5 / (2.27)	870103600	1 / (0.45)	370133050	1 / (0.45)
3 1/2 IF	470133596	5 / (2.27)	870103596	1 / (0.45)	370133050	1 / (0.45)
4R	470234800	7 / (3.18)	870104800	1.5 / (0.68)	370134800	1.1 / (0.50)
4F	470134600	8 / (3.63)	870104600	1.6 / (0.73)	370134600	1.4 / (0.64)
5R	470235800	9 / (4.08)	870105800	1.6 / (0.73)	370135800	1.6 / (0.73)
5F-6R	470235668	12 / (5.44)	870105668	2 / (0.91)	370135668	1.8 / (0.82)

Model G Measurement Information

Valve Assembly			
Valve Size	Valve Diameter	Valve Length	Valve Recess Diameter
1R	1 21/32	5 7/8	1 11/16
1F-2R	1 29/32	6 1/4	1 15/16
2F-3R	2 13/32	6 1/2	2 7/16
3F	2 13/16	10	2 27/32
3 1/2 IF	3 1/8	10	3 5/32
4R	3 15/32	8 5/16	3 1/2
4F	3 21/32	12	3 11/16
5R	3 7/8	9 3/4	3 29/32
5F-6R	4 25/32	11 3/4	4 13/16
6F	5 11/16	14 5/8	5 23/32



Model G: The standard configuration for "Flapper" style DPFV's. Long lasting and versatile, Model G valves compliment primary blow out prevention equipment, and are ever effective for use with highly abrasive fluids.